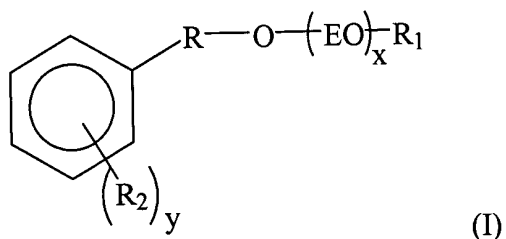


## WE CLAIM:

1. A composition comprising:

- (a) a surfactant having an HLB value from 1 to 10; and
- (b) a compound of formula (I):



wherein;

x is an integer from 2 to 6;

y is an integer from 0 to 5;

R is a bond or (C<sub>1</sub>-C<sub>4</sub>)alkylene;

R<sub>1</sub> is a hydrogen, halo, aryl, (C<sub>1</sub>-C<sub>4</sub>)alkyl, heteroaryl, cycloalkyl, or heterocycyl;

R<sub>2</sub> is independently selected from hydrogen, halo, (C<sub>1</sub>-C<sub>4</sub>)alkyl, (C<sub>1</sub>-C<sub>4</sub>)alkoxy, (C<sub>2</sub>-C<sub>4</sub>) alkenylene.

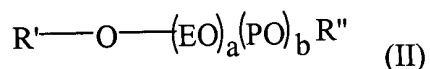
2. The composition according to claim 1, wherein x is an integer from 2 to 4, y is 0, R is a bond or methylene, and R<sub>1</sub> is hydrogen.

3. The composition according to claim 1, wherein x is 4, y is 0, R is a bond or methylene, R<sub>1</sub> is hydrogen.

4. The composition of claim 1, further comprising a second surfactant having an HLB value greater than 10 or water.

5. The composition according to claim 1, wherein the surfactant having an HLB value from 1 to 10 is a primary alcohol ethoxylate, a secondary alcohol ethoxylate, a ternary alcohol ethoxylate, a primary amine ethoxylate, a secondary amine ethoxylate or mixtures thereof.

6. The composition according to claim 1, wherein the surfactant having an HLB value from 1 to 10 is a compound of formula (II):



wherein;

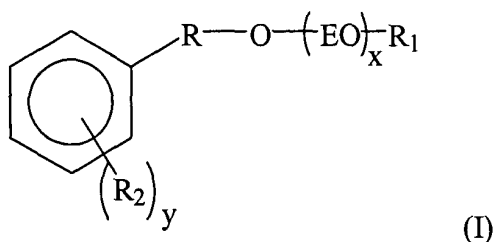
a is an integer from 1 to 10;

b is an integer from 0 to 5;

R' is (C<sub>6</sub>-C<sub>22</sub>)alkyl, (C<sub>6</sub>-C<sub>22</sub>)alkoxy, (C<sub>6</sub>-C<sub>22</sub>) alkenylene with the proviso that when R' is C<sub>6</sub> alkyl, C<sub>6</sub> alkoxy, or C<sub>6</sub> alkenylene, a is at least 1 and b is at least 1; and

R'' is a hydrogen, halo, aryl, (C<sub>1</sub>-C<sub>4</sub>)alkyl, heteroaryl, cycloalkyl, or heterocycyl.

7. The composition according to claim 6, wherein a is an integer from 1 to 5, b is 0, R' is (C<sub>8</sub>-C<sub>16</sub>)alkyl, and R'' is hydrogen.
8. The composition according to claim 4, wherein the second surfactant having an HLB greater than 10 is a anionic surfactant, a cationic surfactant, a nonionic, an amphoteric surfactant, or mixtures thereof.
9. The composition according to claim 1, wherein the surfactant having an HLB value from 1 to 10 is present from 10 to 90 wt% based on total weight of surfactant having an HLB value from 1 to 10, and compound of formula (I).
10. The composition according to claim 1, wherein the compound of formula (I) is present from 25 to 75 wt% based on total weight of surfactant having an HLB value from 1 to 10, and compound of formula (I).
11. A method of forming a stable cleaning composition comprising combining;
- a surfactant having an HLB value from 1 to 10;
  - a compound of formula (I):



wherein;

x is an integer from 2 to 6;

y is an integer from 0 to 5;

R is a bond or (C<sub>1</sub>-C<sub>4</sub>)alkylene;

5 R<sub>1</sub> is hydrogen, halo, aryl, (C<sub>1</sub>-C<sub>4</sub>)alkyl, heteroaryl, cycloalkyl, or heterocycyl;

R<sub>2</sub> is independently selected from hydrogen, halo, (C<sub>1</sub>-C<sub>4</sub>)alkyl, (C<sub>1</sub>-C<sub>4</sub>)alkoxy, (C<sub>2</sub>-C<sub>4</sub>) alkenylene; and

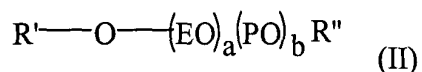
(c) a second surfactant having an HLB value greater than 10 forming a  
10 stable non-aqueous cleaning concentrate or water forming an aqueous cleaning concentrate.

12. The method according to claim 11, wherein further comprising diluting the stable non-aqueous cleaning concentrate to form a stable aqueous use solution or  
15 diluting the stable aqueous cleaning concentrate to form a stable aqueous use solution.

13. The method according to claim 11, wherein the combining a compound of formula (I) comprises combining a compound of formula (I) wherein x is an integer from 2 to 4, y is 0, R is a bond or methylene, and R<sub>1</sub> is hydrogen.

20

14. The method according to claim 11, wherein the combining a surfactant having an HLB value from 1 to 10 comprises a compound of formula (II):



wherein;

a is an integer from 1 to 10;

b is an integer from 0 to 5;

5 R' is (C<sub>6</sub>-C<sub>22</sub>)alkyl, (C<sub>6</sub>-C<sub>22</sub>)alkoxy, (C<sub>6</sub>-C<sub>22</sub>) alkenylene with the proviso that when R' is C<sub>6</sub> alkyl, C<sub>6</sub> alkoxy, or C<sub>6</sub> alkenylene, a is at least 1 and b is at least 1; and

R'' is hydrogen, halo, aryl, (C<sub>1</sub>-C<sub>4</sub>)alkyl, heteroaryl, cycloalkyl, or heterocycl.

10

15. The method according to claim 14, the combining a surfactant having an HLB value from 1 to 10 comprises a compound of formula (II) where a is an integer from 1 to 5, b is 0, R' is (C<sub>8</sub>-C<sub>16</sub>)alkyl, and R'' is hydrogen.

15 16. The method according to claim 14, wherein the combining comprises combining a weight ratio of compound (I) to compound (II) of 1:3 to 3:1.

17. The method according to claim 16, wherein the combining a second surfactant comprises combining an amine salt of a fatty acid anionic surfactant.

20

18. The method according to claim 17, wherein the combining a second surfactant comprises combining a reaction product of a sulfonic acid and an alcohol amine.

19. The method according to claim 17, wherein the combining a second surfactant  
5 comprises combining a reaction product of a dodecyl benzene sulfonic acid and triethanol amine.

20. The method according to claim 16, wherein the combining a second surfactant further comprises combining an amine oxide.

10